

CONVERSION PRESS MOD. B402

- ◆ Two suspension point single action mechanical press.
- ◆ The frame is made of weld steel and heat treated so as to eliminate any residual tension.
- ◆ The crankshaft is made of special steel and surface tempered.
- ◆ Low inertia hydraulic clutch-brake group.
- ◆ The flywheel is mounted, by conical bearings, onto a sleeve weld to the crown frame.
- ◆ Power Take Off, located at one end of the crankshaft, to drive through teathed rubber belt the mechanical transfer system of the die.
- ◆ Meehanite cast iron ram adjustable by no-end screw and helical wheel with hydraulic blocking system.
- ◆ Ram hydraulic device for quick die opening.
- ◆ Balanced loads, to reduce the unbalancing effects of the inertia forces due to reciprocating motion.
- ◆ Direct Current motor
- ◆ PLC for the running and control of all the machine functions.
- ◆ Multilane progressive die for the conversion of shells, with particulars in special hardened steel and particulars in hard metal.

Technical Data

Strokes per minute (max)	450	No.
Capacity	100	Tons.
Stroke	44,5	mm.
Shutheight(S.D.A.U)	406	mm.
Slide area	1140 x 680	mm.
Upright opening	400 x 750	mm.
Quick slide lift	50	mm.
Slide adjustment	51	mm.
Installed power	50	kW.